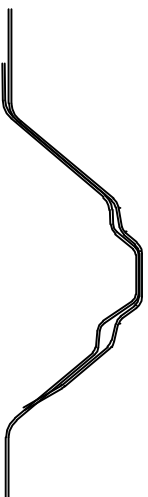
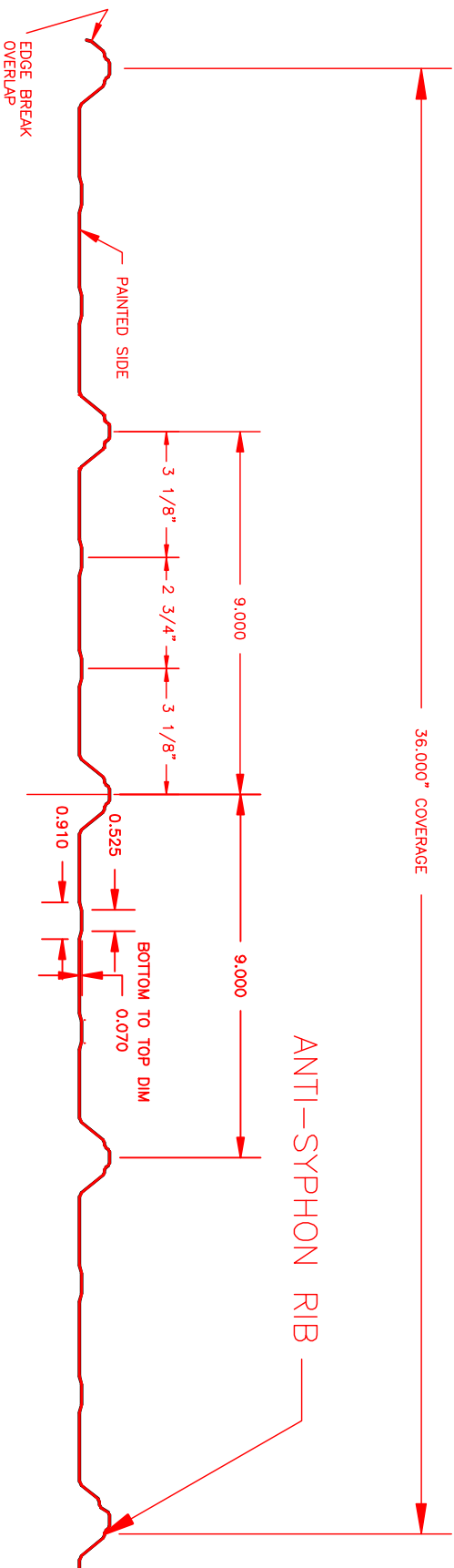


TUFF-RIB PANEL

STRIP WIDTH = 40.875



OVERLAP
DETAIL
SCALE 2:1

- NOTES:
- * ALL FORMING RADI ARE .125 UN
 - 1. MATERIAL: 80 KSI YIELD 268.29 GAUGE
 - 2. CALCULATED STRIP WIDTH SHOWN, ACTUAL MAY VARY AND WILL BE DETERMINED DURING TESTING PHASE.
 - 3. PART IS FORMED PAINT UP UNLESS NOTED
 - 4. TOLERANCES
 - a. ANGLES: $\pm 2^\circ$
 - b. RADI: $\pm .02$
 - c. CAMBER: $\pm 1/8"$ IN 10'
 - d. SKI: $\pm 1/8"$ IN 10'
 - e. DIVE: $\pm 1/8"$ IN 10'
 - f. FLARE: $\pm 1/32"$ IN 10' OF ENDS OF PART
 - 5. TOLERANCES MEASURED IN 10' LENGTHS WITH PART LAYING FLAT ON ITS BACK.

APPROVAL DRAWING
 THIS DRAWING HAS BEEN APPROVED & ACCEPTED
 AS NOTED AS IS
 BY: _____ DATE: _____

ITEM	PART NO.	DESCRIPTION	MATERIAL	QTY.
This Drawing contains proprietary information of MRS SM Metal Forming Systems Inc. which may not be utilized in any manner without the written thereof. © COPYRIGHT				
		TITLE: TUFF-RIB WITH REGULAR MINORS		
		NAME: _____ DOE DATE: 08/21/2018	SIZE: _____ PART #: _____	SCALE: 1 : 1 SHT 1 OF 1