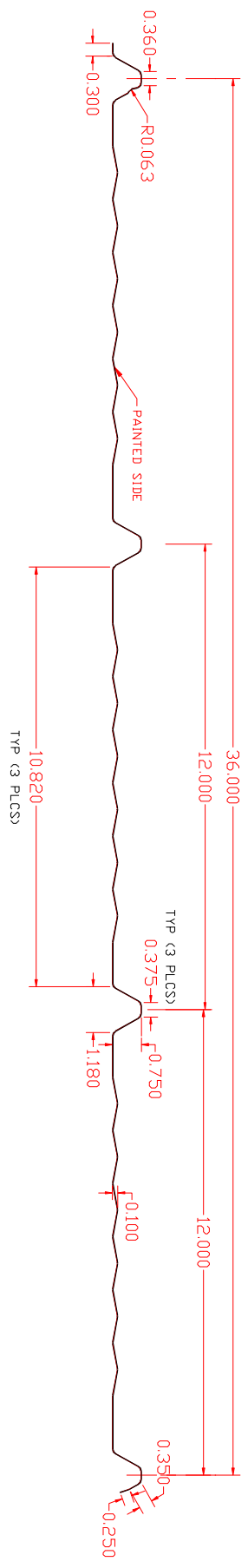


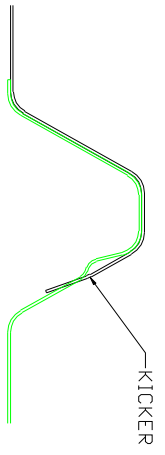
CHAIN  
SIDE

(QUAD-RIB)  
STRIP WIDTH = 40.875

OPERATOR  
SIDE



- NOTES: STRIP WIDTH = 40.875
- \* ALL FORMING RADI ARE .125 UN
  - 1. MATERIAL: 80 KSI YIELD 26 & 29 GAUGE
  - 2. CALCULATED STRIP WIDTH SHOWN, ACTUAL MAY VARY AND WILL BE DETERMINED DURING TESTING PHASE.
  - 3. PART IS FORMED PAINT UP UNLESS NOTED
  - 4. TOLERANCES
    - a. ANGLES:  $\pm 2^\circ$
    - b. RADI:  $\pm .02$
    - c. CAMBER:  $\pm 1/8"$  IN 10'
    - d. SKI:  $\pm 1/8"$  IN 10'
    - e. DIVE:  $\pm 1/8"$  IN 10'
    - f. FLARE:  $\pm 1/32"$  IN 10' OF ENDS OF PART
  - C,D&E ARE NON LINEAR DIMENSIONS
  - 5. TOLERANCES MEASURED IN 10' LENGTHS WITH PART LAYING FLAT ON IT'S BACK.



OVERLAP  
DETAIL  
SCALE 4:1

**APPROVAL DRAWING**  
 THIS DRAWING HAS BEEN APPROVED & ACCEPTED  
 AS NOTED       AS IS  
 BY: \_\_\_\_\_ DATE: \_\_\_\_\_

| ITEM/PART NO.                  | DESCRIPTION   | MATERIAL   | QTY. |
|--------------------------------|---|------------|------|
|                                | This Drawing contains proprietary information of MRS™ Metal Rollforming Systems Inc. which may not be utilized in any manner without the written consent of MRS™. |            |      |
| TITLE: QUAD-RIB PANEL CUSTOMER |   |            |      |
| NAME: DDE                      | SIZE: PART # :  |            |      |
| DATE: 02/23/2018               | C   |            |      |
| SCALE: FULL                    |   | SHT 1 OF 1 |      |