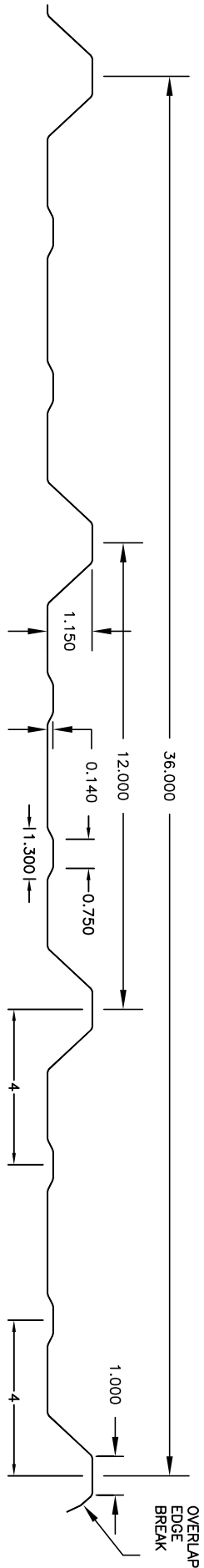


R-PANEL
STRIP WIDTH = 43"



- NOTES:
- * ALL FORMING RADI ARE .125 UDN
 - 1. MATERIAL: 80 KSI YIELD 24 & 26 GAUGE
 - 2. CALCULATED STRIP WIDTH SHOWN, ACTUAL MAY VARY AND WILL BE DETERMINED DURING TESTING PHASE.
 - 3. PART IS FORMED PAINT UP UNLESS NOTED
 - 4. TOLERANCES

- a. ANGLES: ± 2°
 - b. RADI: ± .02
 - c. CAMBER: ± 1/8" IN 10'
 - d. SKI: ± 1/8" IN 10'
 - e. DIVE: ± 1/8" IN 10'
 - f. FLARE: ± 1/32" IN 10' DF ENDS DF PART
- C,D&E ARE NON LINEAR DIMENSIONS
5. TOLERANCES MEASURED IN 10' LENGTHS WITH PART LAYING FLAT ON IT'S BACK.

APPROVAL DRAWING
THIS DRAWING HAS BEEN APPROVED & ACCEPTED

BY: AS NOTED AS IS

DATE: _____

1	PART NO.	DESCRIPTION	MATERIAL	QTY.
This Drawing contains proprietary information of MRS Metal Rollforming Systems Inc. which may not be utilized in any manner without the written thereof. © COPYRIGHT				
TITLE:		R-PANEL PROFILE		
NAME	DOE	SIZE:	PART # :	
DATE	12/10/2014	A		
SCALE: 1 : 1		SHT 1 OF 1		